

1

Align the device keyboard under the bottom case's front clips on both sides.

**2**

Pop on the side clips. Make sure the keyboard is flush against the front edge of the bottom case.

**3**

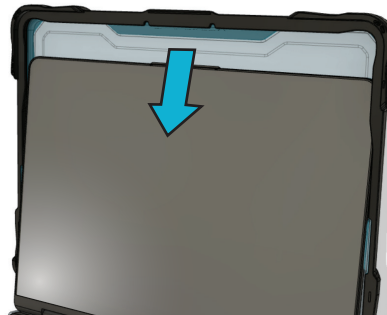
Carefully press the rear corner clips to snap onto the keyboard.

**4**

Align the device screen under the top case's side clips on both sides.

**5**

Slide the top case down, to secure the screen behind the side clips, until the device reaches the case's top edge.

**6**

Press the lower side clips over the device, with pressure from both sides, to snap into place securely.

**7**

Close the case and press on the clips located on the bottom of the top case. Make sure the clips are securely attached.



REMOVAL

Gumdrop

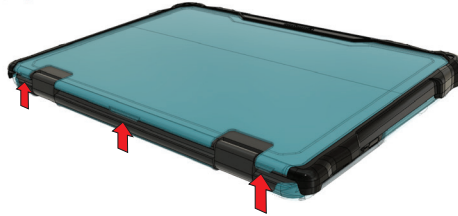
CRITICAL!
FOLLOW STEPS 1 - 3 IN ORDER

**Failure to do so may result in
damage to the device.**



1

Unhook the 3 clips located on the top case's bottom, near the spine.



2

Push the lower left and right side clips outward to release the bottom of the top case from the device.



3

Start sliding the top case off by pushing up with your fingers on the bottom corners.



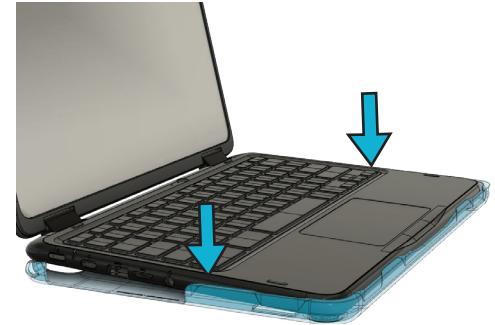
4

Gently push the rear clips down to unhook from the device.



5

Push the left and right side clips down past the device, one side at a time, to release it from the bottom case.



**The bottom shell can be recycled if
the feet are removed!**

