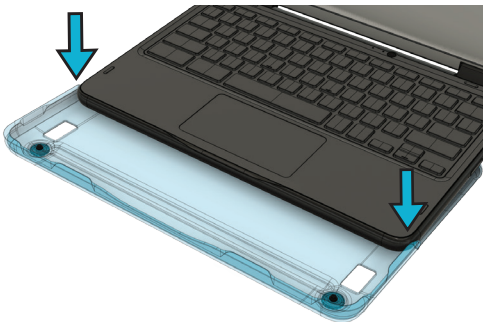


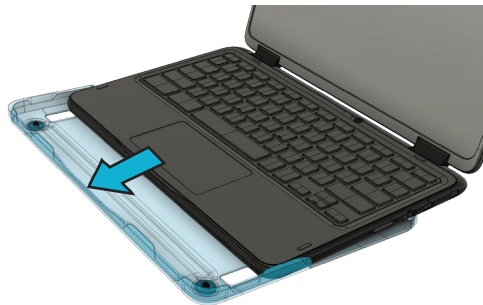
**1**

Align the device keyboard under the bottom case's side clips on both sides.



**2**

Push the keyboard forward until it is flush with the front edge of the bottom case.



**3**

Carefully press the rear corner clips to snap onto the keyboard.



**4**

Hinge the top case's top interior onto the device screen. Rotate the case towards the back.



**5**

Press the upper side clips over the device, with pressure from both sides, to snap into place securely.



**6**

Repeat step 5 with the lower side clips.



# REMOVAL

**Gumdrop**

**CRITICAL!**  
**FOLLOW STEPS 1 AND 2 IN ORDER**

**Failure to do so may result in  
damage to the device.**



**1**

Push the lower left and right side clips outward to release the bottom of the top case from the device.



**2**

Push the upper left and right side clips outward to remove the top case from the device.



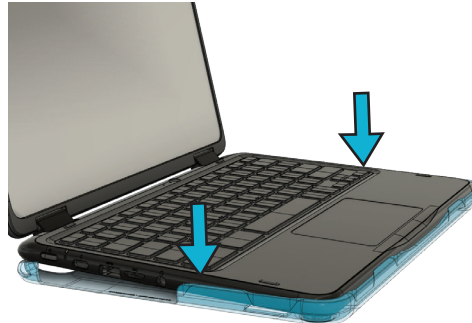
**3**

Gently push the rear clips down to unhook from the device.



**4**

Push the left and right side clips down past the device, one side at a time, to release it from the bottom case.



**The bottom shell can be recycled if  
the feet are removed!**

